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New job

D5556-041
Job Sheet 188596



Part No: D5556-041

Job Qty: 2 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/11/19

Job Tracking No:

Due Date: 1/18/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D5556 REV.B IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.23 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/18/19	1/18/19	0.00	0.00	Start Up Small Fab-4		JAN 15 2019 DAS 36 38 9-89 9-89 19.01.16
110	Small Fab	2 pcs	1/18/19	1/18/19	0.00	0.87	Small Fab-3		
120	QC	2 pcs	1/18/19	1/18/19	0.00	0.00	QC5		
130	Packaging	2 pcs	1/18/19	1/18/19	0.00	0.00	Packaging3-2		
140	QC21-SA	2 Ea	1/18/19	1/18/19	0.00	0.00	QC21		

Part Op 110 - ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES (SEE NOTE 8) RTV 598
Descriptions: BATCH: 138996

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5557-1	Cutter Blade	4 Ea (2 ea)	90-Start up Operation	5141674
D5573-1 ¹³¹	Base Bracket, Upper, Cable Cutter, LH	2 pcs (1 ea)	90-Start up Operation	5135536
D5573-2 ¹³¹	Base Bracket, Upper, Cable Cutter, RH	2 pcs (1 ea)	90-Start up Operation	5135990
D5574-1 ¹³¹	Blade Housing, Cable Cutter	2 Ea (1 ea)	90-Start up Operation	5122691
D5576-1 ¹⁹	Deflector, Upper, Cable Cutter	2 pcs (1 ea)	90-Start up Operation	5124046
MS21042L08	Nut	20 Ea (10 ea)	90-Start up Operation	5130140 X 17. 50 80 644 X 3
MS27039-08-19	Screw	12 Ea (6 ea)	90-Start up Operation	5104359
MS27039-08-24	Screw (MS27039-0824)	8 Ea (4 ea)	90-Start up Operation	5098209
NAS1149DN832J	Washer	40 Ea (20 ea)	90-Start up Operation	5131200

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5557-1	4	16	0
	D5573-1	2	4	0
	D5573-2	2	4	0
	D5574-1	2	2	0
	D5576-1	2	8	0
	MS21042L08	20	1,446	0
	MS27039-08-19	12	938	0
	MS27039-08-24	8	117	0
	NAS1149DN832J	40	1,507	0

Part Specifications

Specifications could not be found.

Plex 1/11/19 10:29 AM dart.lacelle.linda



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Container No: S144865



Part: D5556-041

Job No: 188596

Serial No/Batch: S144865

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/15/19